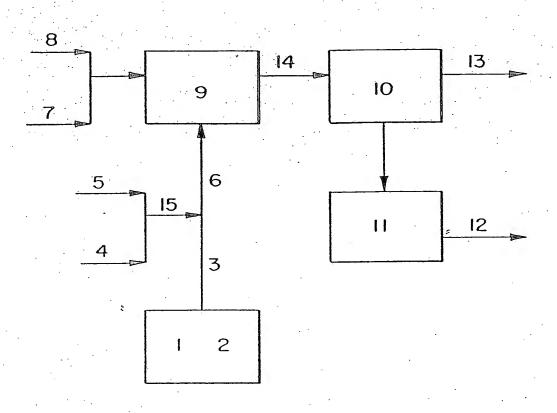
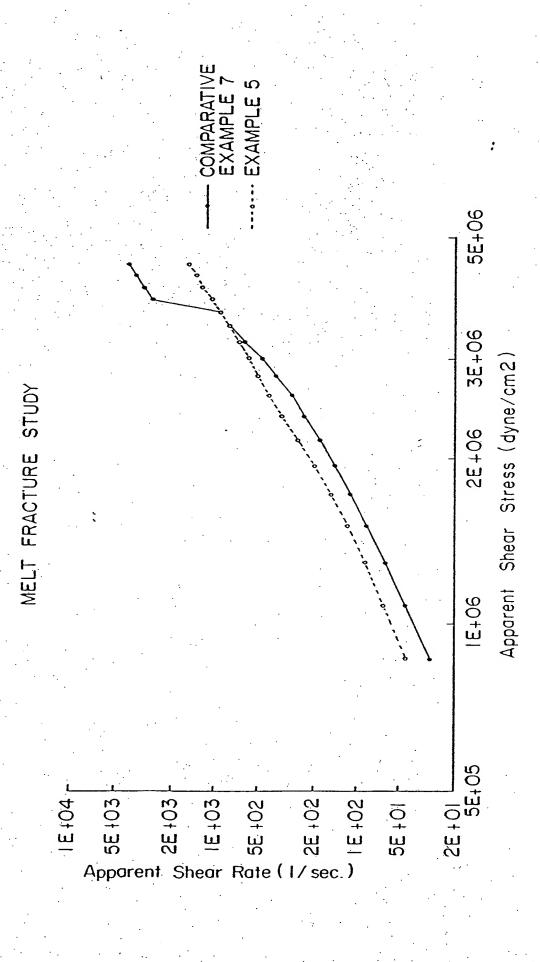
FIG. I



F1G. 2



F1G. 3

★ COMPARATIVEEXAMPLE 9- EXAMPLE 6 5E+06 3E+06 APPA. SHEAR STRESS, DYNE/CM2 FIG.4 MELT FRACTURE STUDY 2E+06 1E+06 2E+01 5E+05 1E+04 F 5E+03

COMPARATIVE
EXAMPLE II
-EXAMPLE IO
-COMPARATIVE
EXAMPLE I3 225 SEAL TEMPERATURE, °F 215 205 195 HEAT <u>8</u> € <u>8</u> ω 4 α PEEL STRENGTH, LB/IN α

FIG. 5

PERFORMANCE COMPARISON

HEAT SEAL